

4/3/2018

[Dart Hawkesbury] Job Sheet - David, Logan

216's

o/s
o/s

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G02131-3G
Job Sheet 175355



Part No: RBW6705G02131-3G Job Qty: 3 ea

Part Name: Rigging Pin Assembly N2



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6705G02131-3G Rev3 IPP Rev.A New issue 17/11/07 JFS Verified by:DP IPP REV:B 18.03.13
ADDED MILL CONV AND QC5 JFS VERF:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Machining		MCC
100	Small Fab	3 pcs	4/14/18	4/14/18	0.00	1.00	Small Fab-9		MCC
110	QC	3 pcs	4/14/18	4/14/18	0.00	0.00	QC5		MCC
115	Mill Conv	3 pcs	4/14/18	4/14/18	0.00	0.50	Mill Conv 2		MCC
118	QC	3 pcs	4/14/18	4/14/18	0.00	0.00	QC5		MCC
120	Outsource	3 pcs	4/14/18	4/14/18			MEI001-VC	10	MCC
130	Outsource	3 pcs	4/14/18	4/14/18			GRO002-VC	10	MCC
140	Packaging	3 pcs	4/14/18	4/14/18	0.00	0.00	Packaging2		MCC
150	QC	3 pcs	4/14/18	4/14/18	0.00	0.00	QC6		MCC
160	Small Fab	3 pcs	4/16/18	4/16/18	0.00	0.50	Small Fab		MCC
190	Packaging	3 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3		MCC
200	QC21-SA	3 Ea	4/16/18	4/16/18	0.00	0.00	QC21		MCC

Part Op 100 - 1- Bend as per dwg. 2- Cut rod to Finished length. 3- Grind chamfer.

Descriptions: 115 - DRILL HOLE AS PER DWG AND DEBURR

120 - 1-Issue P/O to Metcore ; P/O 0039597 RC: 26-30 2-Bead blast 3- Certificate of Conformity is required

**Ship directly to Groupe Altech Part made from 01R Tool Steel

130 - -Issue P/O to Groupe Altech: P/O 0009741 Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required

140 - C of C is required.

160 - - Install lanyard as per dwg.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8893K204	Ø1/4 O1 Tool Steel Rod	1.1250 ft (.375 ea) GA	90-Start up Operation	5032770
3896T31	Ferule 1/16 X 3/8" - Aluminum	6 Ea (2 ea)	160-Small Fab	
CL-2-C	Lanyard Wire	3 ft (1 ea)	160-Small Fab	
NAS1756-12	Remove Before Flight	3 Ea (1 ea)	160-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8893K204	1	6	0
160-Small Fab	3896T31	6	588	0
	CL-2-C	3	380	0
	NAS1756-12	3	414	0

Part Specifications

Specifications could not be found.

Plex 4/3/18 12:54 PM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S058584



Part: RBW6705G02131-3G

Job No: 175355

Serial No/Batch: S058584

Revision: 3

Inspector:

Date: 04/05/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO039597

Supplier: MEI001-VC
Metcor Inc.
560 Boul. Arthur Sauve
Saint-Eustache
QC
J7R 5A8 Canada
Phone: 450 473 1884
Fax: 450 491 5498

PO No:	PO039597
PO Date:	4/13/18
Due Date:	4/23/18
Purchase Order	
Revision:	
Revision Date:	
Ship-To Contact:	Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via:	Ground
Pymt Terms:	Net 30
Freight Terms:	
Special Comments:	

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175341	RBW6705G02031-3G	Rigging Pin Assembly N1 1--Issue P/O to Metcore ; P/O _____ RC: 26-30 2-Bead blast 3- Certificate of Conformity is required ***NOTE*** DROP SHIP TO FINISHER To ship directly to Groupe Altech	Firmed	4/23/18	5 pcs ✓	0 pcs 58	5 pcs	\$17.6470588/pcs	\$88.24
2	175355	RBW6705G02131-3G	Rigging Pin Assembly N2 1--Issue P/O to Metcore ; P/O _____ RC: 26-30 2-Bead blast 3- Certificate of Conformity is required **Ship directly to Groupe Altech Part made from 01R Tool Steel	Firmed	4/23/18	3 pcs ✓	0 pcs 13x	3 pcs	\$17.6470588/pcs	\$52.94
3	175356	RBW6705G02231-3G	Rigging Pin Assembly N3 1--Issue P/O to Metcore ; P/O _____ RC: 26-30 2-Bead blast 3- Certificate of Conformity is required ***NOTE*** DROP SHIP TO FINISHER To ship directly to Groupe Altech	Firmed	4/23/18	5 pcs ✓	0 pcs 58	5 pcs	\$17.6470588/pcs	\$88.24

DAE
38
9-89

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	175357	RBW6705G02331-3G	Rigging Pin Assembly N4 1-Issue P/O to Metcore ; P/O _____ RC: 26-30 2-Bead blast 3- Certificate of Conformity is required ***NOTE*** DROP SHIP TO FINISHER To ship directly to Groupe Altech	Firmed	4/23/18	4 pcs	0 pcs	4 pcs	\$17.6470588/pcs	\$70.59
Grand Total:										\$300.00
Order Notes <i>ca'd At 18/04/27</i>										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

Plex 4/16/18 3:21 PM dart.tsimiklis.chrisoula

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

BON DE TRAVAIL order	CHARGEMENT load
326940	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

Q1 K6A 1K7

LIVRÉ À / shipped to:

GROUP ALTECH

2455 ALPERN

ST LAURENT

QC H4S1N9

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
39597	N/A	O1		
<u>SPÉCIFICATIONS DU PROCÉDÉ</u> processing specifications				
SEL HARDEN				
HARDEN AND TEMPER				
EXIGENCE / requirement SPÉCIFICATIONS / specified TESTS EXÉCUTÉS / performed RÉSULTATS DE TESTS / results				
HARDNESS		26 - 30 HRC	17	28 - 30 HRC
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
17	1.35	RBW6705G02031-3G (5) RBW6705G02031-3G (3) RBW6705G02131-3G (5) RBW6705G02231-3G (4) RBW6705G02331-3G 1 BOITE DE CARTON		

COMMENTAIRES / comments

SALT HARDEN 1475F, 20 MIN
TEMPER 1100F, 2 HRS
TEMPER 1150F, 2 HRS

Toutes les opérations de TT ont été faites en conformité avec les requis de la spécification demandée et toutes les vérifications et les tests demandés ont été faites et documentés. Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec les spécifications du matériel et le bon de commande et le matériel rencontre les exigences spécifiées.

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Heat treatment (HT) was performed with equipment that meets the requirements of requested specification. All HT operations were performed in compliance with the required HT specification and all verifications have been performed and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with the material specification and the purchase order and was found to meet the requirements.

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Isabel Otero
IA Technician



25 AVR 2010



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039741**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039741
PO Date: 4/28/18
Due Date: 5/2/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	175357	RBW6705G02331-3G	Rigging Pin Assembly N4 -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	5/2/18	4 pcs	0 pcs	4 pcs	\$7.50/pcs	\$30.00
②	175356	RBW6705G02231-3G	Rigging Pin Assembly N3 -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	5/2/18	5 pcs	0 pcs	5 pcs	\$7.50/pcs	\$37.50
③	175355	RBW6705G02131-3G	Rigging Pin Assembly N2 -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	5/2/18	3 pcs	0 pcs	3 pcs	\$7.50/pcs	\$22.50
④	175341	RBW6705G02031-3G	Rigging Pin Assembly N1 -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	5/2/18	5 pcs	0 pcs	5 pcs	\$12.86/pcs	\$64.30
Grand Total:										\$154.30

Order Notes

CT.



Certificat de Conformité / Certificate of Compliance

(008841-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008841 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
30-Apr-2018		Aman			039741			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6705G02331-3G Rev.	RBW6705G02331-3G ZINC ASTM B633 TYPE 1, SC2 C OF C REQUIRED	ZINC CH	4	4	0	0	0
2	RBW6705G02231-3G Rev.	RBW6705G02231-3G ZINC-CLEAR ASTM B633, TYPE 1, SC2 C OF C REQUIRED	ZINC CH	5	5	0	0	0
3	RBW6705G02131-3G Rev.	RBW6705G02131-3G ZINC-CLEAR ASTM B633, TYPE 1, SC2 C OF C REQUIRED	ZINC CH	3	3	0	0	0
4	RBW6705G02031-3G Rev.	RBW6705G02031-3G ZINC CLEAR ASTM B633, TYPE 1, SC 2 C OF C REQUIRED	ZINC CH	5	5	0	0	0

Notes Additionnelles / Additional Notes

Called Left Message M

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.